FlowRite EPAM Friction Reducers



DESCRIPTION

FlowRite AF series are polyacrylamide based inverse liquid emulsions having very high molecular weights formulated to provide excellent friction reduction performance targeting a wide range of brines starting from fresh water to very high TDS waters. The FlowRite AF products are specifically designed to achieve maximum performance in very short periods of time even at low concentrations (0.25 – 1.00 gpt). Due to their rapid hydrating nature, they can be pumped continuously into the stimulation fluids during field application. All products in the series are APE (alkyl phenol ethoxylate) and NPE (nonyl phenol ethoxylate) free, making them environmentally friendly and are compatible with common stimulation additives such as surfactants, scale inhibitors, biocides, etc. By selective application of the products in various brines, one can achieve optimal performance even at low dosages making FlowRite AF series cost effective and economical, while minimizing formation damage.

Our FlowRite VF series is also a polyacrylamide based inverse emulsion that is manufactured as a viscosifying FR for proppant transport. It is designed to rapidly build viscosity at optimum concentrations in fresh water to brines having 10,000 TDS. Due to its low viscosity, low freeze point and excellent freeze-thaw stability, it is suitable for use in any weather condition.

The below table summarizes the general physical properties of FlowRite series-

FLOWRITE	AF-110	AF-120	AF-200	AF-350	VF-420
Water	Fresh	Fresh to low brine	Fresh to mid brine	Fresh to very high brine	Fresh to low brine
Charge	Anionic	Anionic	Anionic	Anionic	Anionic
Product Density	9.01	9.01	9.02	9.02	9.02
Freeze Point (°C/°F)	-40 / -40	-40 / -40	-40 / -40	-30 / -22	-35 / -31
Freeze Thaw Stable	Yes	Yes	Yes	Yes	Yes

Additional information on all FlowRite products is contained in individual product Safety Data Sheet (SDS) and Product Data Sheet (PDS) which is available upon request.



ADVANTAGES

- Broad portfolio of products for various brines and applications.
- Accelerated, complete inversions, eliminating the need for additives.
- Fast inversion times
- Excellent freeze temperature tolerance with freeze-thaw stability.
- Low bulk viscosity for improved pumpability.
- Low cost solutions without compromising performance.

BRINE TOLERANCE GUIDE

AF		Monovalent Brine			High Concentrated Brines					
				50-150K mg/L			150-250K mg/L			
	Series Mater Mater	< 20K	20-50K	50-100	Multivalent cations					
ow erie		mg/L	mg/L	K mg/L	<5K	>5K	<10K	>10K	<15K	>15K
H Se					mg/L	mg/L	mg/L	mg/L	mg/L	mg/L
AF-110										
AF-120										
AF-200										
AF-350										
	Excellent		V	. Good		Good			Fair	

PACKAGING, STORAGE AND HANDLING

FlowRite products are available in bulk (truck load and rail), 330 or 275 gallon totes. Other customized packaging is also available. Recommended shelf life of the products is 6 months when stored at temperatures between 5 - 30 °C. For best results, avoid freezing. Drums and totes must be mixed before first use. Additional handling information is available in the individual product Safety Data Sheet (SDS).

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